

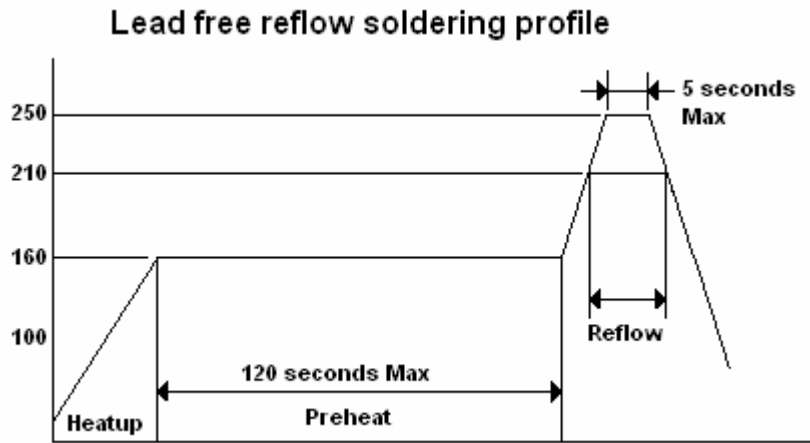


ILLINOIS CAPACITOR, INC.

3757 W. Touhy Ave., Lincolnwood, IL 60712 • (847) 675-1760 • Fax (847) 673-2850 • www.illcap.com



Lead Free Reflow Soldering Profile



Heat up: 1-3°C
Preheat: 160C for 120 Seconds Maximum
Reflow: 210°C for 30 to 60 Seconds
Peak Reflow: 250°C for 5 Seconds Maximum
Cool Down: 1 to 4°C/Second
Number of cycles: 1



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